



Printing Time

Printing time is now displayed on all models



To start/reset the printing time, press the Knob (The message "Replace Filament" will appear on the display) and select the filament ID by turning the knob CW or CCW until the selected filament ID shows the required ID.

Although in most cases you will continue to work with the installed filament, do the same to reset the previous printer consumption by selecting the same ID and to reset the printing time if you want only the new printing time to be counted.

Otherwise, if you do not reset it, the counter will continue to accumulate printing time and consumption where it left off.

The time-counter starts as soon as the filament starts to wear out. It stops when the filament stops but continues to run in the background and the display will show it immediately with the first movement of the filament.

So sometimes we can see that it is increased by a few seconds or even minutes depending on the printed model and consumption. If filament consumption does not resume within 2 minutes, the counter considers printing finished and resets itself to where it stopped. So, it remains to display the last printing time when the filament stopped moving.

If you continue printing, the print time will continue to increase starting from the stopped value and so on until you press the filament ID selection knob.

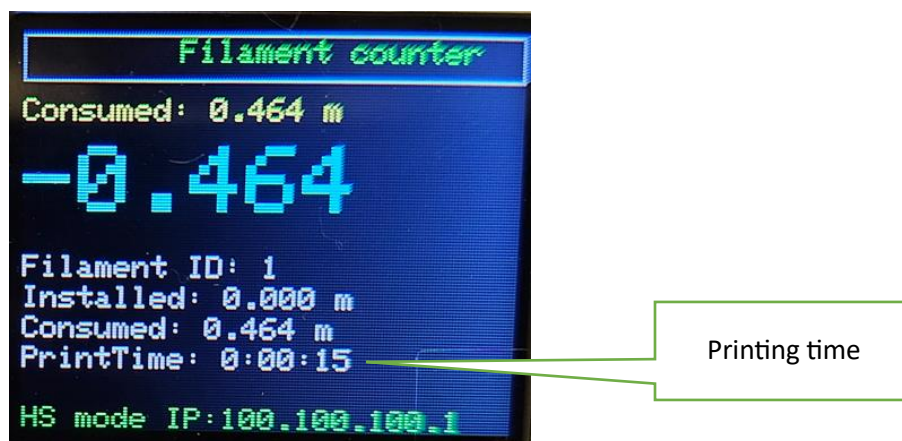
[Go to Filament counter](https://opcn.net.com/FDB-22)



Model V8



The firmware has been modified so that the display shows the printing time.
The procedure is the same as with the previous model.



Note: a negative counter value (-0.464 in this case) is normal when you are not connected to the online database. When you are connected, there will be a value from the spool, how much filament you have left, and they are subtracted for each consumption in mm. See other documentation on how to connect to the database, configure alerts and properly configure the device on the page: [Go to Filament counter](#)